

# DATA PREPARATION for PRODUCTION OF GRAPHICS

General requirements for data preparation for industrial digital printing of graphics components in exhibition stand construction

## Textile seal

### PRODUCTION FILES (printable PDF, EPS or TIFF)

- 👉 Arrange data in scale 1:1 or 1:10
- 👉 Convert all writing in paths and convert line weights into contours
- 👉 For open data: Send writing and all links
- 👉 Do not set logos and texts too close to the edge areas
- 👉 Send data WITHOUT trim marks, registration marks and colour control strips
- 👉 Arrange colours in PMS Pantone Solid Coated

### TRIMS

- 👉 For the data for sail production, owing to the packaging it is necessary for the files supplied to have trims. This totals **24 mm** on each side per sail section.

↳ See detail page 2

### IMAGE DATA

- 👉 Do not mix RGB and CMYK data
- 👉 The ideal types are .TIFF - data with LZW - compression
- 👉 Reduce images to background level and delete channels as well as brands
- 👉 Ideal image resolution in standard 1:1 / 100 dpi at 1:10 correspondingly higher (including = possible losses of quality)

### COLOURS AND COLOUR PROFILES

- 👉 ISO coated (CMYK) or Adobe RGB 1998 (RGB) (however do not mix)
- 👉 PMS Pantone Solid Coated
- 👉 If you have arranged data in another colour space, they will be automatically adjusted to our colour space. This can lead to undesired colour changes on the print. We do not assume any liability for this.

### LAYOUT AND GRAPHICS OVERVIEW

- 👉 We require either a graphics overview or the classification of the files to the print medium
- 👉 For larger projects, it is recommended that a dimensioned graphics arrangement is enclosed

### CLEAN AND PROMPT DATA TRANSMISSION BY THE DEADLINE

- 👉 In principle we do not access data that is supplied incorrectly. However if it is necessary, we will charge for the time taken at CHF 120.00 per hour.
- 👉 The printable data must be supplied no later than on the prescribed date (you will receive this from your SYMA project manager). In the event of delays in supplying data or if unprintable data is supplied, we cannot guarantee production by the deadline.

### DATA TRANSFER

- 👉 With a data volume of < 2 GB you can send us the data via [www.wetransfer.com](http://www.wetransfer.com)
- 👉 With a data volume > 2 GB please contact your SYMA project manager

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### EXAMPLE

- You receive the visible measurements of the individual sails from your SYMA project manager
- You add 24 mm trims per side to this to your subject

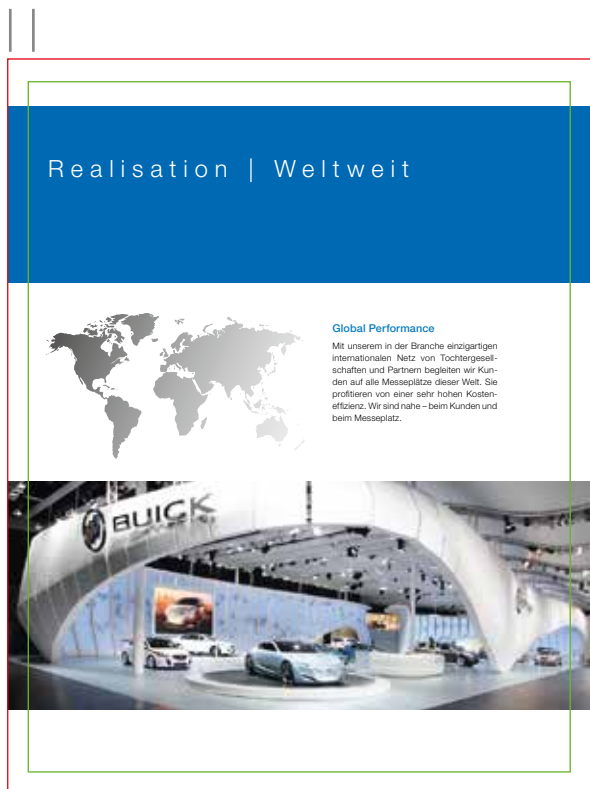
W 1938 mm x H 2468 mm (visible measurement)

W 1938 mm + 48 mm (24 mm per side) = 1986 mm

W 2468 mm + 48 mm (24 mm per side) = 2516 mm

PRODUCTION MEASUREMENT including TRIM = W 1986 mm x H 2516 mm

24 mm / on each side



printed area / PRODUCTION MEASUREMENT including TRIM = W 1986 mm x H 2516 mm

visible area / VISIBLE MEASUREMENT excluding TRIM = W 1938 mm x H 2468 mm

finished sail component

